

Stationary Supports

Finish - Welded and painted H.R.S.

Height - Adjustable feet with lagging holes.

Capacity - LD, MD=1,500 lbs., 12 gauge.

HD=3,000 lbs., 10 gauge.

HD SUPPORT							
Model Number	251SR 267SR 251CRR 267CRR 251CRRC 267CRRC 251CRR-3	350CRR 350SR	251CAP	251CDA 267CDA	251ACDA	Weight (lbs.)	"H" Frame Only Height
HD-1"	13 1/4"-14 1/8"	15 1/4"-16 1/8"	16 1/4"-17 1/8"	20 1/4"-21 1/2"	13 3/4"-14 1/8"	16	9"-9 1/2"
HD-2"	14 1/4"-16 1/8"	16 1/4"-18 1/8"	17 1/4"-19 1/8"	21 1/2"-23 1/2"	14 1/4"-16 1/8"	18	9 1/2"-11 1/8"
HD-3"	15 1/4"-18 1/8"	17 1/4"-20 1/8"	18 1/4"-22 1/8"	22 1/2"-26 1/4"	15 1/4"-19 1/8"	19 1/2	10 1/8"-14 1/8"
HD-4"	18 1/4"-22 1/8"	20 1/4"-24 1/8"	21 1/4"-26 1/8"	25 1/4"-30 1/4"	18 1/4"-23 1/8"	27	14"-18 1/8"
HD-5"	21 1/4"-24 1/4"	23 1/4"-26 1/4"	24 1/4"-27 1/4"	28 1/4"-31 1/4"	21 1/4"-24 1/4"	28 1/2	17"-20"
HD-6"	24 1/4"-34"	26 1/4"-36"	27 1/4"-37 1/2"	31 1/4"-41 1/4"	24 1/4"-34 1/2"	31 1/2	20"-29 1/4"
HD-7"	30 1/4"-40"	32 1/4"-42"	33 1/4"-43 1/2"	37 1/4"-47 1/4"	30 1/4"-40 1/2"	35	26"-35 1/4"
HD-8"	36 1/4"-57 1/8"	38 1/4"-59 1/8"	39 1/4"-60 1/8"	43 1/4"-64 1/4"	36 1/4"-57 1/8"	43	32"-53 1/8"
HD-9"	48 1/4"-69 1/8"	50 1/4"-71 1/8"	51 1/4"-72 1/8"	55 1/4"-76 1/4"	48 1/4"-69 1/8"	49 1/2	44"-65 1/8"
HD-10"	60 1/4"-81 1/8"	62 1/4"-83 1/8"	63 1/4"-84 1/8"	67 1/4"-88 1/4"	60 1/4"-81 1/8"	56	56"-77 1/8"
HD-11"	72 1/4"-93 1/8"	74 1/4"-95 1/8"	75 1/4"-96 1/8"	79 1/4"-100 1/4"	72 1/4"-93 1/8"	62	68"-89 1/8"
HD-12"	84 1/4"-105 1/8"	86 1/4"-107 1/8"	87 1/4"-108 1/8"	91 1/4"-112 1/4"	84 1/4"-106 1/8"	68	80"-101 1/8"



Model Number	LD SUPPORT			Model Number	LPB TSB	HPB FTC 190RBW SPC	MD SUPPORT				Weight (lbs.)	"H" Frame Only Height
	138AR 138SRH 138R Wheel	Weight (lbs.)	"H" Frame Only Height				190GRZ 190RB 190LS 190CAP 190CLR 190CLRS 190CLRSS 190RBI 190ZPA	190SRH 190SR 20SR 199SR 254SR 22CRR 22CRRR 22CRRCS 22CRRCSS	138CAP 138CLR 138CLRS 138CLRSS SBT	Weight (lbs.)		
LD-1	10"-12 1/4"	8	7 1/4"-9 1/8"	MD-1	11 1/2"-13 1/8"	14"-16 1/8"	14 1/4"-16 1/8"	11"-13 1/8"	13"-15 1/8"	8	7 1/2"-9 1/8"	
LD-2	12"-13 1/2"	8 1/2	9 1/4"-10 1/4"	MD-2	13 1/2"-15"	16"-17 1/2"	16 1/2"-18"	13"-14 1/2"	15"-16 1/2"	8 1/2	9 1/4"-10 1/4"	
LD-3	13 1/4"-16"	11	10 1/2"-13 1/4"	MD-3	14 1/2"-17 1/2"	17 1/4"-20"	17 1/4"-20 1/2"	14 1/4"-17"	16 1/4"-19"	11	10 1/2"-13 1/4"	
LD-4	15 1/4"-21"	13 1/2	13"-18 1/4"	MD-4	17 1/4"-22 1/2"	19 1/4"-25"	20 1/4"-25 1/2"	16 1/4"-22"	18 1/4"-24"	13 1/2	13"-18 1/4"	
LD-5	19 1/4"-29"	19 1/2	17"-26 1/4"	MD-5	21 1/4"-30 1/2"	23 1/4"-33"	24 1/4"-33 1/2"	20 1/4"-30"	22 1/4"-32"	19 1/2	17"-26 1/4"	
LD-6	27"-41"	22 1/2	24 1/4"-38 1/4"	MD-6	28 1/2"-42 1/2"	31"-45"	31 1/2"-45 1/2"	28"-42"	30"-44"	22 1/2	24 1/4"-38 1/4"	
LD-7	37"-61"	24	34 1/4"-58 1/4"	MD-7	38 1/2"-62 1/2"	41"-65"	41 1/2"-65 1/2"	38"-62"	40"-64"	24	34 1/4"-58 1/4"	
LD-8"	49"-72"	26 1/2	46 1/4"-69 1/4"	MD-8"	50 1/2"-73 1/2"	53"-76"	53 1/2"-76 1/2"	50"-73"	52"-75"	26 1/2	46 1/4"-69 1/4"	
LD-9"	61"-84"	29 1/2	58 1/4"-81 1/4"	MD-9"	62 1/2"-85 1/2"	65"-88"	65 1/2"-88 1/2"	62"-85"	64"-87"	29 1/2	58 1/4"-81 1/4"	
LD-10"	73"-96"	35 1/2	70 1/4"-93 1/4"	MD-10"	74 1/2"-97 1/2"	77"-100"	77 1/2"-100 1/2"	74"-97"	76"-99"	35 1/2	70 1/4"-93 1/4"	
LD-11"	83"-106"	39 1/2	80 1/4"-103 1/4"	MD-11"	84 1/2"-107 1/2"	87"-110"	87 1/2"-110 1/2"	84"-107"	86"-109"	39 1/2	80 1/4"-103 1/4"	
LD-12"	95"-118"	42	92 1/4"-115 1/4"	MD-12"	96 1/2"-119 1/2"	99"-122"	99 1/2"-122 1/2"	96"-119"	98"-121"	42	92 1/4"-115 1/4"	

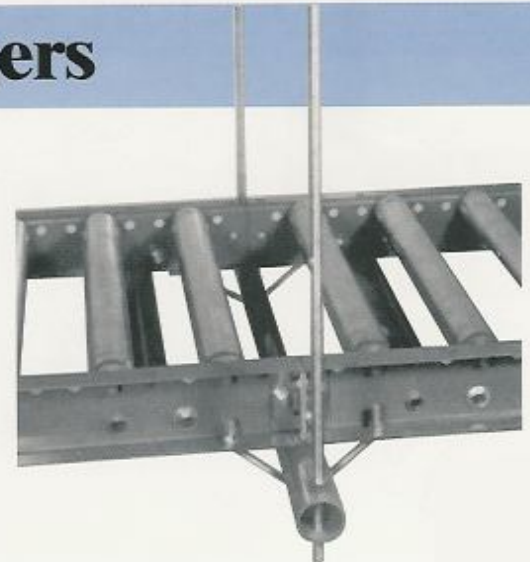
*(1) Pair knee braces included with each support.

Ceiling Hangers

Size - 1/2" diameter x 8' long threaded galvanized rods.

Sturdy - 1 1/2" diameter crosspipe mounts to underside of bed section.

Ceiling hangers provide an economical and safe means of utilizing valuable floor space when higher conveyor elevations are required. 1/2" diameter x 8' long galvanized all thread rods (with locking nuts) attach to 1 1/2" diameter standard pipe which bolts to underside of conveyor frame with pipe collars. Ceiling hangers can be used with gravity or powered conveyors. Also, guard rails are required on ceiling hung conveyors.



GRAVITY CONVEYOR ACCESSORIES

1. CONVEYOR PACKAGE STOPS

a. ANGLE STOPS – For gravity conveyors only, includes all mounting hardware.

Width Between Rails	1 3/8", 1.9", 2" Dia. Conveyor	2 1/2" Dia. x 11 Ga. Conveyor
	1 1/2" x 1 1/2" x 12 Ga. Stop	2" x 2" x 1/4" Stop
13" to 23"	\$13	\$26
25" to 39"	\$21	\$42
43" to 51"	n/a	\$52

b. RAISED END ROLLER STOPS – Includes 2" diameter roller with 7/16" hex shaft and (2) mounting brackets.

13" to 23" BF	\$33
25" to 39" BF	\$42

c. MANUAL/AIR POP-UP STOPS

1. Hand Operated – 1 3/8" x 2" dia. roller, mounting hardware.....	\$152
2. Foot Operated – 1 1/4" x 6" wide blade stop, mounting hardware, normally down	\$292
3. Foot Operated – 1 1/4" x 6" wide blade stop, mounting hardware normally up	\$361
4. Air Operated – With 1 3/8" roller, double acting cylinder, 115-1-60 or 24V DC solenoid, all standard widths of model 138 gravity	\$537
5. Air Operated – With 2" roller double acting cylinder, 115-1-60 or 24VDC solenoid, all widths for all 1.9" & 2" dia. gravity	\$562

2. STANDARD FLOOR SUPPORTS

(Elevations to top of wheel or roller.)

a. Knee Braces (LD/MD-1 thru LD/MD-7) \$14.00/pr

LD Support				
Model No.	Price Ea.	138AR 138SRH 138SR Wheel	Weight (Lbs.)	"H" Frame Only Height
LD-1	\$26	10"-12 1/8"	8	7 1/4"-9 3/8"
LD-2	27	12"-13 1/2"	8 1/2	9 1/4"-10 1/4"
LD-3	29	13 1/4"-16"	11	10 1/2"-13 1/4"
LD-4	34	15 1/4"-21"	13 1/2	13"-18 1/4"
LD-5	35	19 1/4"-29"	19 1/2	17"-26 1/4"
LD-6	39	27"-41"	22 1/2	24 1/4"-38 1/4"
LD-7	44	37"-61"	24	34 1/4"-58 1/4"
LD-8*	52	49"-72"	26 1/2	46 1/4"-69 1/4"
LD-9*	58	61"-84"	29 1/2	58 1/4"-81 1/4"
LD-10*	68	73"-96"	35 1/2	70 1/4"-93 1/4"
LD-11*	77	83"-106"	39 1/2	80 1/4"-103 1/4"
LD-12*	81	95"-118"	42	92 1/4"-115 1/4"

MD Support				
Model No.	Price Ea.	190SRH 190SR 20SR 199SR 254SR	Weight (Lbs.)	"H" Frame Only Height
MD-1	\$26	11"-13 1/8"	8	7 1/2"-9 3/8"
MD-2	27	13"-14 1/2"	8 1/2	9 1/4"-10 1/4"
MD-3	29	14 1/4"-17"	11	10 1/2"-13 1/4"
MD-4	34	16 1/4"-22"	13 1/2	13"-18 1/4"
MD-5	35	20 3/4"-30"	19 1/2	17"-26 1/4"
MD-6	39	28"-42"	22 1/2	24 1/4"-38 1/4"
MD-7	44	38"-62"	24	34 1/4"-58 1/4"
MD-8*	52	50"-73"	26 1/2	46 1/4"-69 1/4"
MD-9*	58	62"-85"	29 1/2	58 1/4"-81 1/4"
MD-10*	68	74"-97"	35 1/2	70 1/4"-93 1/4"
MD-11*	77	84"-107"	39 1/2	80 1/4"-103 1/4"
MD-12*	81	96"-119"	42	92 1/4"-115 1/4"

HD Support					
Model No.	Price Ea.	251SR 267SR	350SR	Weight (lbs.)	"H" Frame Only Height
HD-1*	\$40	13 1/4"-14 1/8"	15 1/4"-16 1/8"	16	9"-9 7/8"
HD-2*	41	14 1/8"-16 1/8"	16 1/8"-18 1/8"	18	9 7/8"-11 7/8"
HD-3*	42	15 1/8"-18 1/8"	17 1/8"-20 7/8"	19 1/2	10 7/8"-14 5/8"
HD-4*	44	18 1/4"-22 7/8"	20 1/4"-24 7/8"	27	14"-18 5/8"
HD-5*	45	21 1/4"-24 1/4"	23 1/4"-26 1/4"	28 1/2	17"-20"
HD-6*	55	24 1/4"-34"	26 1/4"-36"	31 1/2	20"-29 3/4"
HD-7*	61	30 1/4"-40"	32 1/4"-42"	35	26"-35 3/4"
HD-8*	70	36 1/4"-57 3/8"	38 1/4"-59 3/8"	43	32"-53 1/8"
HD-9*	79	48 1/4"-69 3/8"	50 1/4"-71 3/8"	49 1/2	44"-65 1/8"
HD-10*	86	60 1/4"-81 3/8"	62 1/4"-83 3/8"	56	56"-77 1/8"
HD-11*	91	72 1/4"-93 3/8"	74 1/4"-95 3/8"	62	68"-89 1/8"
HD-12*	102	84 1/4"-105 1/8"	86 1/4"-107 3/8"	68	80"-101 1/8"

CAPACITIES: MD 1500 lbs. ea; HD 3000 lbs. ea. * (1) Pair knee braces included with each support.

3. MANUALLY OPERATED TURNTABLE – Complete with 190HSR gravity conveyor section, spring lock at 90° intervals, capacity 2000#

Between Frames	Conveyor Length	
	3'	4'
13" to 27"	\$2209	\$2300
31" to 39"	\$2375	\$2422

4. FRAME ONLY – Less rollers but with crossbraces and couplings.

Frame Size	Width Between Rails	Length	Price Each
2 1/2" x 12 Ga. Galvanized	All Widths	5'	\$41
		10'	67
2 1/2" Aluminum	All Widths	5'	57
		10'	108
3 1/2" x 10 Ga. Painted	13" to 21"	5'	57
		10'	108
	23" to 39"	5'	62
		10'	113
4" x 4 Ga.	7" to 21"	5'	81
		10'	137
	23" to 51"	5'	103
		10'	157
4" Structural	7" to 21"	5'	114
		10'	168
	23" to 51"	5'	137
		10'	191
5" Structural	7" to 21"	5'	138
		10'	206
	23" to 51"	5'	152
		10'	230

Ceiling Hangers\$36

Note: For floor supports lower than those shown in charts, contact factory.